

In the Claims

Please cancel without prejudice or disclaimer, claims 57-64 .

Please add the following new claims 77-141.

77. (Newly Added -- See Old Claim 60) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
- (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips; and

(d) after (c), removing the liner waste strips from off of the facestock sheet; wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive;

wherein the removing includes pulling the liner waste strips on to a rotating cylinder; and wherein the pulling includes extracting the liner waste strips using a blower system.

78. (Newly Added -- See Generally Old Claim 78) The method of claim 77 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

79. (Newly Added -- See Generally Old Claim 61) The method of claim 77 wherein the media are business cards, greeting cards or postcards.

80. (Newly Added -- See Generally Old Claim 62) The method of claim 77 further comprising calendering an infeed end of the sheet construction.

81. (Newly Added -- See Generally Old Claim 63) The method of claim 77 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

82. (Newly Added -- See Generally Old Claim 64) The method of claim 77 wherein each of the printable media comprises a single piece, printable card.

83. (Newly Added -- See Generally Old Claim 57) A method of forming a printable media sheet construction, comprising:

(a) providing a sheet construction including (A) a printable facestock sheet, (B) a liner sheet having a liner primer coat, and (C) adhesive between the printable facestock sheet and the primer coat and thereby adhering the liner sheet to the facestock sheet;

(b) cutting the facestock sheet without cutting the liner sheet to form printable media;

(c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips; and

(d) after (c), removing the liner waste strips from off of the facestock sheet.

84. (Newly Added -- See Generally Old Claim 58) The method of claim 83 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

85. (Newly Added -- See Generally Old Claim 85) The method of claim 83 wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

86. (Newly Added -- See Generally Old Claim 86) The method of claim 85 wherein the pulling includes extracting the liner waste strips using a blower system.

87. (Newly Added -- See Generally Old Claim 97) The method of claim 83 wherein the media are business cards.

88. (Newly Added -- See Generally Old Claim 88) The method of claim 83 further comprising calendaring an infeed end of the sheet construction.

89. (Newly Added -- See Generally Old Claim 88) The method of claim 83 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

90. (Newly Added -- See Generally Old Claim 64) The method of claim 83 wherein each of the printable media comprises a single piece, printable card.

91. (Newly Added -- See Generally Old Claim 87) The method of claim 83 wherein the media are greeting cards.

92. (Newly Added -- See Generally Old Claim 87) The method of claim 83 wherein the media are postcards.

93. (Newly Added) The method of claim 83 further comprising printing indicia on the facestock sheet.

94. (Newly Added) The method of claim 93 wherein the printing is before (b) and (c).

95. (Newly Added) The method of claim 83 wherein the printable facestock sheet has a laser or inkjet receptive top coating.

96. (Newly Added) The method of claim 83 wherein the printable facestock sheet has a back coat, the adhesive being on the back coat.

97. (Newly Added) A method of forming printable media, comprising:
providing a construction including (a) a printable facestock, (b) a liner having a liner coating and (c) adhesive between the facestock and the liner coating and thereby adhering the liner to the facestock; and

cutting through the facestock to the liner to form facestock cut lines defining at least in part perimeters of printable media whose back sides are formed by a back side of the facestock.

98. (Newly Added) The method of claim 97 wherein the facestock includes cardstock.

99. (Newly Added) The method of claim 97 wherein the facestock has a print receptive top coating.

100. (Newly Added) The method of claim 99 wherein the top coating is a laser color-optimized coating.

101. (Newly Added) The method of claim 99 wherein the top coating is an ink jet color-optimized coating.

102. (Newly Added) The method of claim 99 wherein the liner is paper.

B1
condel

Sub
C1

103. (Newly Added) The method of claim 99 wherein the construction is a non-dry laminate construction.

104. (Newly Added) The method of claim 99 wherein the liner coating is a polyvinyl alcohol based primer with silicate.

105. (Newly Added) the method of claim 97 wherein the liner coating is a primer coating.

106. (Newly Added) The method of claim 97 wherein the adhesive is a water-base acrylic suspension polymer.

107. (Newly Added) The method of claim 97 wherein the printable facestock has a back coat, the adhesive being on the back coat.

108. (Newly Added) The method of claim 97 further comprising sheeting the construction.

109. (Newly Added) The method of claim 108 wherein the sheeting is after the cutting.

110. (Newly Added) The method of claim 109 wherein the facestock includes a facestock sheet and one of the facestock cut lines includes a horizontal cut line that extends a full width of the facestock sheet.

111 (Newly Added) The method of claim 97 further comprising unwinding the construction off of a roll of same before the cutting.

112. (Newly Added) The method of claim 111 wherein the construction is a sheet construction, the liner is a liner sheet, and the facestock is a facestock sheet.

113. (Newly Added) The method of claim 97 wherein the printable media comprise a matrix of business cards including a pair of directly adjacent columns and a plurality of rows.

B1
contd
Sub
C1

114. (Newly Added) The method of claim 97 wherein the printable media are in a central portion of the facestock surrounded by a facestock waste frame.

115. (Newly Added) The method of claim 97 wherein the printable media comprise rectangular printable business cards.

116. (Newly Added) The method of claim 115 further comprising sheeting the construction into a plurality of sheets, each of the sheets including a plurality of the printable business cards.

117. (Newly Added) The method of claim 116 wherein the cutting includes die cutting.

118. (Newly Added) The method of claim 97 further comprising cutting through an outer face of the liner to define a plurality of liner strips on a back side of the facestock.

119. (Newly Added) The method of claim 118 further comprising removing some of the liner strips off the facestock.

120. (Newly Added) The method of claim 119 wherein the removing includes removing alternating ones of the liner strips.

121. (Newly Added) The method of claim 118 wherein the liner strips extend horizontally on the facestock.

122. (Newly Added) The method of claim 118 wherein the printable media each comprise a single piece card.

123. (Newly Added) The method of claim 97 wherein areas of the liner cover back sides of the facestock cut lines and thereby hold the printable media together for a printing operation on the printable media in a printer or copier and allow the printed media to be removed from the liner after the printing operation into individual printed media.

B1
contd

Sub
C1

124. (Newly Added) The method of claim 123 wherein the liner defines a solid liner sheet.

125. (Newly Added) The method of claim 124 wherein the solid liner sheet covers the back sides of all of the facestock cut lines.

126. (Newly Added) The method of claim 125 wherein the facestock includes a facestock sheet and one of the facestock cut lines includes a horizontal cut line that extends a full width of the facestock sheet.

127. (Newly Added) The method of claim 123 wherein the facestock defines a facestock sheet, the liner defines a liner sheet, and the liner sheet extends an entire width of the facestock sheet.

128. (Newly Added) The method of claim 127 wherein the liner sheet extends an entire length of the facestock sheet.

129. (Newly Added) The method of claim 97 wherein the construction comprises a dual-web, and further comprising cutting the dual-web into two single lengthwise side-by-side webs.

130. (Newly Added) The method of claim 129 wherein the cutting the dual-web is after the cutting the facestock cut lines.

131. (Newly Added) The method of claim 97 further comprising calendering an edge of the facestock.

132. (Newly Added) The method of claim 97 wherein the facestock cut lines include vertical and horizontal cut lines.

133. (Newly Added) The method of claim 132 wherein the facestock includes a facestock sheet and one of the horizontal cut lines extends a full width of the facestock sheet.

B1
contd

Sub
C1

134. (Newly Added) The method of claim 133 wherein ends of the rest of the horizontal cut lines are spaced inwardly from left and right side edges of the facestock sheet.

135. (Newly Added) The method of claim 97 wherein the liner covers all of the back sides of all of the facestock cut lines.

136. (Newly Added) The method of claim 97 wherein the facestock includes a cardstock sheet, and the liner includes a base paper sheet.

137. (Newly Added) The method of claim 97 further comprising: the construction being provided on a roll; unwinding at least a portion of the construction off of the roll; sheeting the unwound construction into a plurality of sheets, each of the sheets including a plurality of the printable media; and before the cutting and sheeting, loading the roll onto a press.

138. (Newly Added) The method of claim 137 further comprising cutting through an outer face of the liner to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the construction.

139. (Newly Added) The method of claim 137 wherein the printable media define a matrix of rectangular business cards comprising a plurality of rows and columns of the cards, and wherein the business cards each directly abut business cards in adjacent rows and columns separated only by the facestock cut line therebetween.

140. (Newly Added) The method of claim 97 further comprising before the cutting, printing indicia on the facestock.

141. (Newly Added) The method of claim 97 wherein the cutting does not penetrate the liner.

REMARKS

In the above-mentioned Office Action, claims 57-58 and 61-64 were provisionally rejected under Section 102(e) as being anticipated by copending application 09/158,308 ('308),